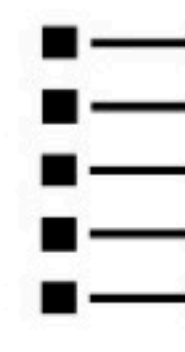


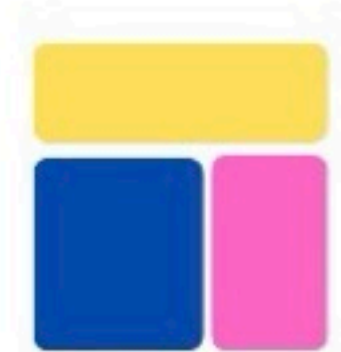
WAGON

The Grid intersection of: Value (location), Time, and Process
 ** Wagons can be empty, or have any number of work packages



WORK STEP

Standard work processes and steps that must be taken to complete a work package



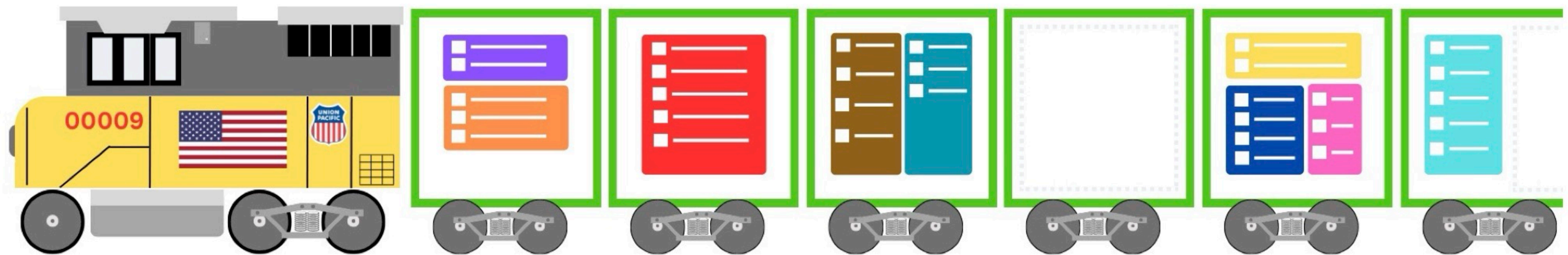
WORK PACKAGE

A definable feature of work that is completed by a crew.



BUFFER

Allowance of time in order to deal with variation, changes and issues



TAKT PLANNING & TAKT CONTROL TERMS

